

Windshield Installation Instructions



Windshields are cut to size to fit in the original glass location. They fit in the original gaskets on earlier cars and glue/fasten to the urethane beds on later cars.

- To install a windshield in a rubber gasket, use heavy string lubricated with dish soap. Place the string at the bottom of the gasket groove and go all the way around the gasket overlapping the string by a foot or so. Place the windshield against the gasket and slowly pull the string straight away from the windshield. This will pull the lip of the gasket over the windshield. After you remove all the string, the window should be in place and no more work is needed.
- To install a windshield in a "glue in" car. Cut the old windshield out. Position the windshield on the car and mark with a "SHARPIE" brand pen the outline of the urethane glue bed. Sharpie marks erase with alcohol. Marking the outside of the windshield is easier than doing it from inside the car. After marking the glue land, mask the inside of the windshield and lightly sand the glue land with 100 grit sandpaper to remove the hard coating and get the urethane to do its job. Bond in the window as you would glass.

After installing the windshield, review your rules and add retainer clips where needed.

NOTES ON PAINTING HARD COATED WINDSHIELDS.

We prefer to use vinyl graphic tape for windshield banners. If you must paint the windshield, the only paint we have successfully used is "TESTORS LEXAN PAINT". It is available at hobby shops appealing to RC car racers. Use of other paints may cause damage to the coatings or plastic itself. We have not tested other paints or solvents on the coatings and cannot be held responsible for adverse reactions to materials other than what we recommend.



944 rear window Installation Instructions



Your 944 series rear window is cut to size and will fit with minimal trimming if you follow these steps.

- Cut the old window from the hatch. Clean the old adhesive from the pinch weld seam.
- Position the window on the hatch and tape it down with duct tape. When you have it where you want it, Drill 5/32 or #21 holes thru the window and pinch weld seam. Start in the center of the top of the window, go to the bottom center and work your way outboard from the center of the window.
- Use cleco's or temporarily install screws to hold it in place as you do all the drilling. After drilling, check the edges for fit and use a disc sander with 60 grit paper to adjust the edges if they need it.
- You can paint the black border on the part if you wish using TESTORS LEXAN PAINT" or graphic supply vinyl.
- For final installation, use 6-32 machine screws and nylock nuts to hold the window in place. Do not over tighten the screws, the holes are drilled oversize to allow the window to expand and contract with temp changes. Tighten the screws until they just bottom, but can still be turned a bit in the hole.

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